

CELL :- A 247

CELL NAME: Bracket

MACHINE / STAGE :- SPM A1

OPERATION- Machining

KAIZEN THEME - : To Avoid Coolant Splash

IDEA :-Provide Standard Guard.

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- Coolant Splash on Operator & Floor during Machining.



COUNTERMEASURE:- Acrylic Sheet Provide to Avoid Coolant Splash.

AFTER



WHY - WHY ANALYSIS :-

Why 1 :- Coolant Splash on Operator & Floor.

Why 2 :- No Standard Guard Available.

Why 3 :- Basic Design of Machine.

RESULT :-

1)Coolant Splash Problem Resolved.

ROOT CAUSE :- No Standard Guard Available.

REGISTRATION NO. & DATE: - 28.08.2015

REGISTERED BY :- Nana Ugale

MANAGER'S SIGN :-Surendra Kulkarni.

BENCHMARK	Coolant Splash
TARGET	No Splash
KAIZEN START	20.08.15
KAIZEN FINISH	28.08.15

TEAM MEMBERS :- Amol Kokate

Anil Rathod.

BENEFITS :- House Keeping Improved.

KAIZEN SUSTENANCE

WHAT TO DO : Taking Care of Breakage.

HOW TO DO : Awareness to Operator.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	B1	28.08.15	Nana Ugale	Complete